



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D2596

Job Sheet 171761



Part No: D2596

Job Qty: 8 ea

Part Name: Web, 205 Skidtube



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 2/8/18

Job Tracking No:

Due Date: 2/16/18

Created By: Michelle Gagnon-Donovan

Type: Stock

Description:

Note: DWG REV D IPP: D 99.02.02 Changed QA to QC, Added Step 6 and Cost DM IPP Rev:E 07-07-09
Incorporated DEO 9183 JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	8 Ea		2/15/18	0.00	0.00	Start Up Skidtubes		MLG
100	Skidtubes	8 pcs		2/15/18	0.00	4.26	Skidtubes		J.Y. MLG
110	HandFinish	8 pcs		2/16/18	0.00	2.10	HandFinish1		10-02-21
120	QC	8 pcs		2/16/18	0.00	0.00	QC5		MLG
130	Packaging	8 pcs		2/16/18	0.00	0.00	Packaging3		MLG
140	QC21-SA	8 Ea		2/16/18	0.00	0.00	QC21		MLG

Part Op 100 - 1- Cut D2500-3-100 to length: 99.5" 2- Use Jig DT8093 to drill pilot holes #30 3- Open to 0.630" diameter as per
Descriptions: Dwg D2596 4- Deburr

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D2500-3-100	Ext'n - I' Beam Web 4"	8 Ea (1 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	D2500-3-100 2036056	8	112	0

Part Specifications

Specifications could not be found.

Plex 2/8/18 10:46 AM Dart.Gagnon.Michelle

DART
AEROSPACE

Container No: S042718



Part: D2596

Serial No/Batch: S042718

Inspector:

Date: 02/16/18 13:50 PM

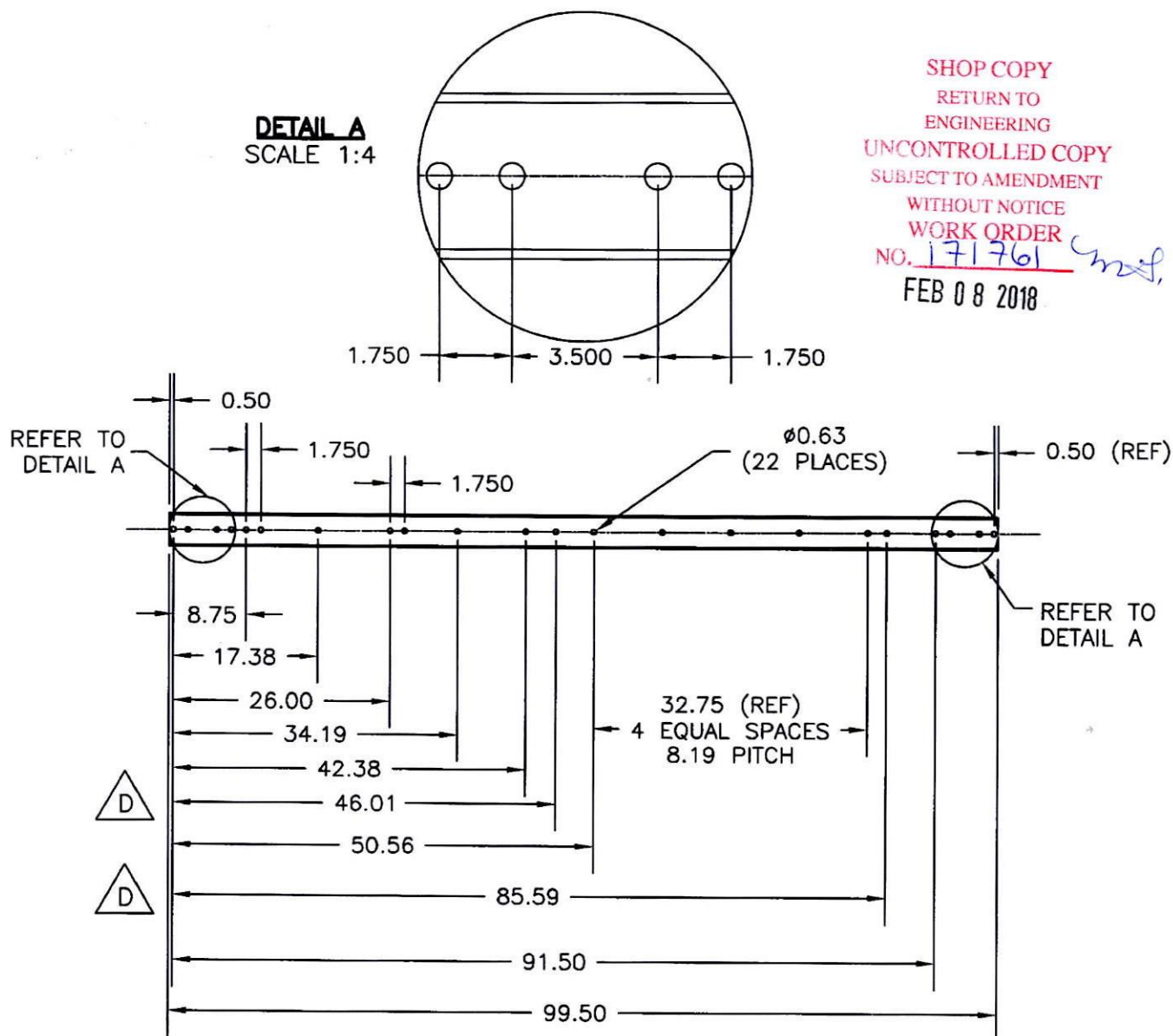
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DART

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SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 171761
FEB 08 2018

DETAIL A
SCALE 1:4



D2596 WEB

- 1) MATERIAL: MAKE FROM D2500-3-100 EXTRUSION
- 2) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1
- 3) ALL DIMENSIONS ARE IN INCHES
- 4) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 5) DEBURR SHARP EDGES 0.010 TO 0.020

DESIGN		DRAWN BY	DART AEROSPACE LTD HAMKESBURY, ONTARIO, CANADA	
CHECKED		APPROVED		DRAWING NO. D2596
DATE	07.04.17		TITLE	REV. D
			205 WEB	SHEET 1 OF 1
				SCALE
				1:20
A		96.09.16	NEW ISSUE	
B		97.07.23	Ø0.63 HOLE WAS Ø0.56	
C		98.09.14	INCORPORATED DEO 9097	
D		07.04.17	INCORPORATED DEO 9183	

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